**1What was the turning point for Toyota's Production System?**

A The shortage of materials during the war

B The visit to Ford's River Rouge plant

C The introduction of the "Just In Time" system

D The development of the Kanban scheduling method

**2 What impressed Taiichi Ohno during his visit to the supermarket?**

A The variety of products available

B The self-service concept

C The low prices of the products

D The efficient organization of the store

**3How did Toyota eliminate waste in Ford's system?**

A By producing smaller numbers of parts

B By repairing defective cars after production

C By maximizing efficiencies of scale

D By implementing the Kanban scheduling method

**4 What is the significance of the cord placed above every station in Toyota's assembly line?**

A It allowed workers to take breaks when needed.

B It signaled the start of a new production cycle.

C It encouraged workers to report problems.

D It controlled the speed of the assembly line.

**5 What is the term used to describe Toyota's culture of continuous improvement?**

A Kaizen

B Lean Manufacturing

C Just In Time

D Kanban

**6 What contributed to the appeal of Japanese cars in the U.S. during the oil crises?**

A Their reliability and affordability

B Their powerful engines

C Their gas-guzzling nature

D Their mass production capabilities

**7 Which company restructured a plant to better suit the Toyota Production System?**

A Boeing

B Intel

C Ford

D General Motors

The video highlights Toyota's pioneering role in revolutionizing manufacturing through the adoption of \_\_\_\_\_\_\_ manufacturing principles. Rooted in the aftermath of World War II, Toyota faced resource \_\_\_\_\_\_\_\_ in Japan, compelling them to develop innovative strategies. Inspired by a visit to a U.S. supermarket, Toyota implemented the \_\_\_\_\_\_\_ system, producing only the necessary parts to reduce \_\_\_\_\_\_\_ and operate on a tighter budget. Taichi Ono, a key figure in Toyota's evolution, introduced Kanban, a sign-based scheduling method, and encouraged a culture of \_\_\_\_\_\_\_\_\_ improvement known as Kaizen.

By addressing inefficiencies and incorporating worker empowerment, Toyota significantly improved production \_\_\_\_\_\_\_\_. The video emphasizes how Toyota's lean manufacturing principles, characterized by\_\_\_\_\_\_\_\_, waste reduction, and Kaizen, have not only transformed the global automotive industry but also influenced diverse sectors, including aviation, technology (e.g., Intel), and healthcare. Toyota's production system serves as a paradigm for enhancing manufacturing processes worldwide, showcasing the enduring impact of their \_\_\_\_\_\_\_ approach.

*waste efficiency lean continuous innovative scarcity quality just-in-time*